



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-702-307
Job Sheet 169157



Part No: D412-702-307

Job Qty: 1 ea

Part Name: Harness Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/4/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: ICAD412-702 REV 6 SHEET 49 IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

CHG 001

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/21/17	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	1 pcs		12/22/17	0.00	0.19	Small Fab-6		
110	QC	1 pcs		12/22/17	0.00	0.00	QC5		
120	Packaging	1 pcs		12/22/17	0.00	0.00	Packaging3-2		
130	QC21-FG	1 Ea		12/22/17	0.00	0.00	QC21		

DEC 06 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3573-3 F162912	1	4	0	0
	D4088-041 F160117	1	16	0	0
	MS21042L3 5002902	4	4,687	0	0
	MS24693-S272 F1137736-5	4	73	0	0
	NAS1149D0316J M134502-273	4	961	0	0

Part Specifications

Specifications could not be found.

Plex 12/4/17 10:44 AM dart.poulin.mario

WORK ORDER NON-CONFORMANCE / UPDATE

DDA: _____
Date: _____

QA Closed:
Date:

Work Order update only



Work Order:						Part No.		NCR No.			
DISPOSITION						Rework	Scrap	Use-as-is	Suspected Unapproved		
AGAINST DEPARTMENT/PROCESS						Skid-tube	Machining	Thermoforming	Large Fab		
						Cross tube	Small Fab	Finishing	Composite		
						Water Jet	Prod. Eng. Coord.	Rec./Store/Packaging	Supplier		
						Engineering	Quality	Other			
						MRB (QS1042) Approval					
						Description Work Order Deviation					
						Disposition					
						Completed By					
						Lead hand / Supervisor					
						Approval Verification					
						Job No: 169157					
						Mfg Date: 12/05/17					
						Start up Operation					
						Operation:					
						Revision:					
						PART NO: D412 – 702 – 307					
						Harness Assembly					
						S017321					
						AEROSPACE					
						DART					
						www.dartaerospace.com					
						Email: sales@dartaero.com					
						TEL.: 1 613 632 – 5200					
						Hawkesbury, ON K6A 1K7					
						1270 Aberdeen Street					
						CANADA					
						OTHER :					
						Pressure/Force					
						Bending					
						Centre Not Con					
						Cracks					
						Crimp/Kink/Rip					
						Cuffs					
						Crushing					
						Heat Treat					
						Wave/Twist in					
						Marks/Chatter					
						Past Due					
						No Re-verification					
						Operator					
						Offset/Setup					
						Supplier					
						Training					
						Use for Testing					
						Poor Information					
						Rushing					
						Product Improvement					
						Process Improvement					
						Manufacturing Process					
						Misidentified					
						Past Expiry Date					
						Substation					
						LOA					
						Tribal Knowledge					
						Internal Transport					
						Material					
						Handling/Pre					
						Equip/Tooling					
						Doc/Data					
						Design					
						Environment					
						Root Cause					